



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D145-762-013
Job Sheet 174488



Part No: D145-762-013

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV.C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV.D DD VERF:JLM IPP REV:E 16.02.05 IIN REV.E (ecn16-514) DD VERF:JLM IPP REV:F 16.07.19 add qty 2 D5301-1 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Stores/Pkg-1		APR 05 2018
110	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging1-1		Sm B
120	QC	1 pcs	4/4/18	4/4/18	0.00	0.00	QC4		M. H
125	DC	1 pcs	4/4/18	4/4/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-1		M. H
140	QC21-FG	1 Ea	4/4/18	4/4/18	0.00	0.00	QC21		DAS

Part Op 125 - Photocopy bluefile & type labels per PPP D145-762-013 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D145-762-013 Location: F9073 sold

21
9-89

APR 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	5052958
D145-762-043	Replacement Std Skidtube	1 Ea (1 ea)	90-Start up Operation	5063232
D145-762-053	Replacement Wearplates for Standard Skidtubes Fit LH or RH	1 Ea (1 ea)	90-Start up Operation	5058609
D5300-1	GHL Bushing	2 Ea (2 ea)	90-Start up Operation	5041784
D5301-1	GHL Plug	2 Ea (2 ea)	90-Start up Operation	5041972
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5041169

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	2	0
	D145-762-043	1	0	0
	D145-762-053	1	0	0
	D5300-1	2	33	0
	D5301-1	2	35	0
	MS21043-6	2	125	0

00 2259

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework ☐		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Scrap ☐		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Use-as-is ☐		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☐			
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss ☐					
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Pro ☐					
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐					
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐					
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong S ☐					
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of S ☐					
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐					
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislat ☐					
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Fu ☐					
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misa' ☐					
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

Container No: S058585
Part: D145-762-013
Job No: 174488
Serial No/Batch: S058585
Revision: _____
Inspector: _____

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sequence



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002259	S058483	AN6C52A	Bolt	S052958	ST333	2
002259	S058482	D5300-1	GHL Bushing	S047784	ST162	2
002259	S058481	D5301-1	GHL Plug	S047972	ST162	2
002259	S058473	MS21043-6	Nut	S041169	ST302	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 2:25 PM dart.quirion.sonia

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					